

## **DIRECTIONS TO ILLUMINATION RESEARCH**

### **FROM DOWNTOWN CINCINNATI (approximately 30-45 minutes)**

- Take I-71 N via ramp on the left 18.2 miles
- Take exit 19 for Mason-Montgomery Road toward Fields Ertel Road 0.3 miles
- Turn left onto Mason-Montgomery Road 1.1 miles
- Turn left onto Deerfield Boulevard (immediately after Bravo's Restaurant on your left) .3 miles
- Turn left at the marquee (Persis, Skidaddles, etc.) .1 mile
- We are the first building, second door on the left - 5947 Deerfield Boulevard, Suite 203 (enter doors marked Illumination Research/ Altiora)
- Park anywhere. Additional parking is available across Deerfield Boulevard in the Regal Cinema parking lot

### **FROM GREATER CINCINNATI/NORTHERN KENTUCKY AIRPORT (approximately 45-60 minutes)**

- Go southwest on Terminal Drive .2 miles
- Make slight right toward Rental Car Return/West Service Area .03 miles
- Make slight right onto Loomis Road .3 miles
- Right onto Donaldson Road/KY 236 .3 miles
- Continue going straight to onto Donaldson Road/KY 236 E .3 miles
- Merge onto KY-212E via ramp on the left toward I-275 .4 miles
- Merge onto I-275E via the ramp to I-71/I-75 Cincinnati/Lexington/Louisville 3.3 miles
- Take exit 84 to merge onto I-71N/I-75N toward Cincinnati 7.7 miles
- Slight right onto I-71N (signs for US-50 E/Columbus) 19.4 miles
- Take exit 19 for Mason-Montgomery Road toward Fields Ertel Road 0.3 miles
- Turn left onto Mason-Montgomery Road 1.1 miles
- Turn left onto Deerfield Boulevard (immediately after Bravo's Restaurant on your left) .3 miles
- Turn left at the marquee (Persis, Skidaddles, etc.) .1 mile
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### **FROM DAYTON (approximately 50-60 minutes)**

- Take I-75 S toward Cincinnati 29.7 miles
- Take exit 22 for Tylersville Road toward Mason 0.5 miles
- Turn left onto Tylersville Road 3.7 miles
- Turn right onto Mason-Montgomery Road 2.6 miles
- Turn right onto Deerfield Boulevard (immediately BEFORE Bravo's Restaurant on your right) .3 miles
- Turn left at the marquee (Persis, Skidaddles, etc.) .1 mile
- We are the first building, second door on the left - 5947 Deerfield Boulevard, Suite 203 (enter doors marked Illumination Research/Altiora)
- Park anywhere. Additional parking is available across Deerfield Boulevard in the Regal Cinema parking lot

NOTE: There will be a sandwich board with the Illumination logo on it with a big arrow in front of the door. There is ALSO a company the next building over called Illumination Works – do not get that confused with Illumination Research ☺

### FROM COLUMBUS (Approximately 1.5 hours)

- Take I-71 S 86.1 miles
- Take Exit 19 for Mason-Montgomery Road 0.3 miles
- Turn right onto Mason-Montgomery Road 0.9 miles
- Turn left onto Deerfield Boulevard (immediately after Bravo's Restaurant on your left) .3 miles
- Turn left at the marquee (Persis, Skidaddles, etc.) .1 mile
- We are the first building, second door on the left - 5947 Deerfield Boulevard, Suite 203 (enter doors marked Illumination Research/Altiora)
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### FROM INDIANAPOLIS (approximately 2 hours, 15 minutes)

- Interstate 465 E/I-74E 4.4 miles
- Take exit 49 to merge onto I-74 E towards Cincinnati 87.4 miles
- Continue onto I-275 N (signs for Dayton) 20.2 miles
- Take exit 49 to merge onto I-71 N toward Columbus 2.8 miles
- Take exit 19 for Mason-Montgomery Road toward Fields Ertel Road 0.3 miles
- Turn left onto Mason-Montgomery Road 1.1 miles
- Turn left onto Deerfield Boulevard (immediately after Bravo's Restaurant on your left) .3 miles
- Turn left at the marquee (Persis, Skidaddles, etc.) .1 mile
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### HOTELS NEAR ILLUMINATION RESEARCH

- Cincinnati Marriott Northeast  
9664 Mason-Montgomery Road  
Mason, OH 45040  
513-459-9800
- Hyatt Place Cincinnati Northeast  
5070 Natorp Boulevard  
Mason, OH 45040  
513-754-0003
- Cincinnati-Mason Hilton Garden  
5200 Natorp Boulevard  
Mason, OH 45040  
513-204-6000
- Great Wolf Lodge  
2501 Great Wolf Drive  
Mason, OH 45040  
1-800-447-4136
- Holiday Inn Express Hotel & Suites  
5100 Natorp Boulevard  
Mason, OH 45040  
513-387-600